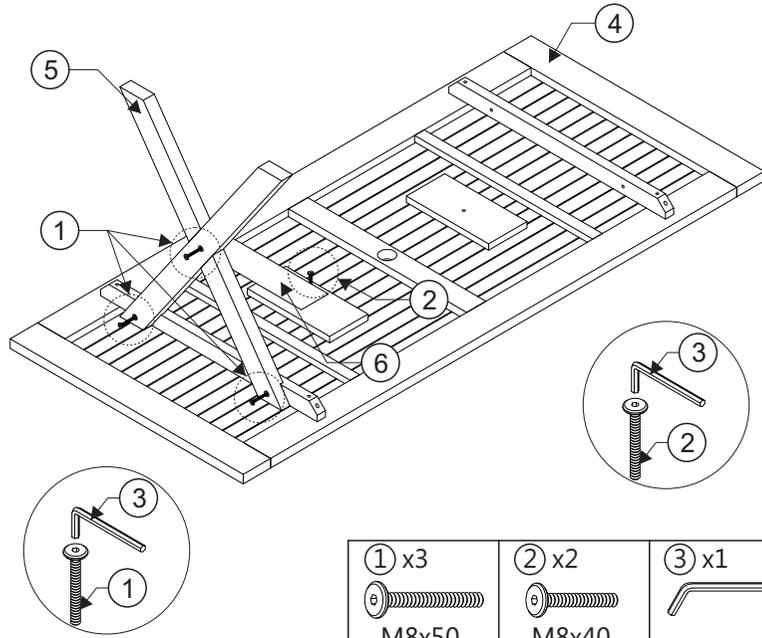
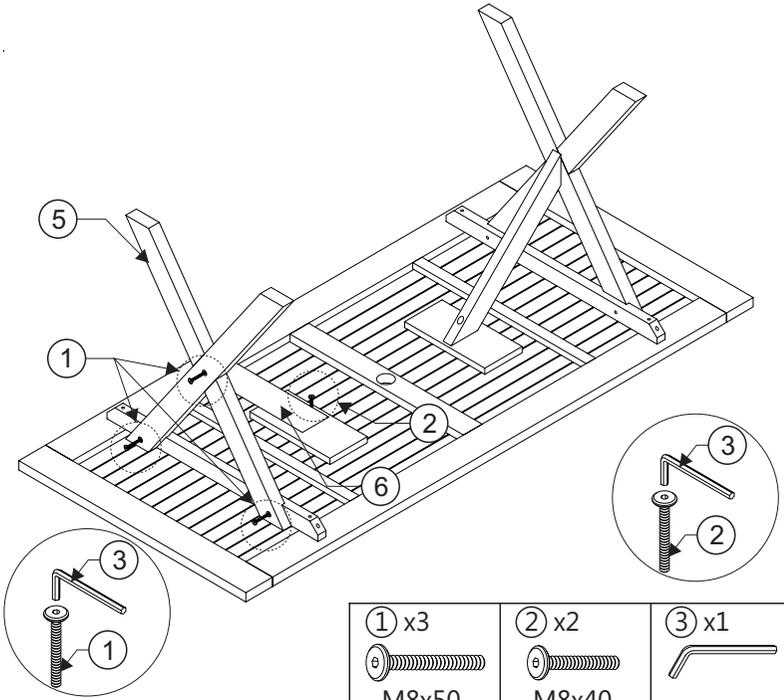


**STEP 1**



**STEP 2**



1	M8x50	6
2	M8x40	2
3		2
4		1
5		2
6		2

x3	x2	x1
M8x50	M8x40	

x3	x2	x1
M8x50	M8x40	

**STEP 3**

